					96.21
ITEM NO.	PART NUMBER		DESCRI	PTION	QTY.
	(ISS Nozzle	Brass Nozzle 1			
	(ISS Heater Block	Aluminium Heater Block 1			
	(ISS Insulator	PEEK Insulator 1			
	PFA tube	PFA/PTFE Tube OD 5mm, ID 3mm 1			
	hermistor Cartridge Heater	100K Thermistor, EPCOS B76560G104F 1   Heater Dia 6mm, L=20mm 25W @ 12V 1			
UNLESS OTHERWISE SPECIFIED:		DEBUR AND		i i	A-02
DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ± 0.2 MM ANGULAR: ±0.5°		BREAK SHARP EDGES	MAKERshop	DO NOT SCALE DRAWING REVISION	
	NATURE DATE		TITLE: K	ISS Hot End	
CHK'D M Paauwe	30/12/2012				
APPV'D					
MFG	MATERIAL:		DWG NO.	KISS Hot End	A4
	WEIGHT:		SCALE:1:1	SHEET 1 OF 4	





