

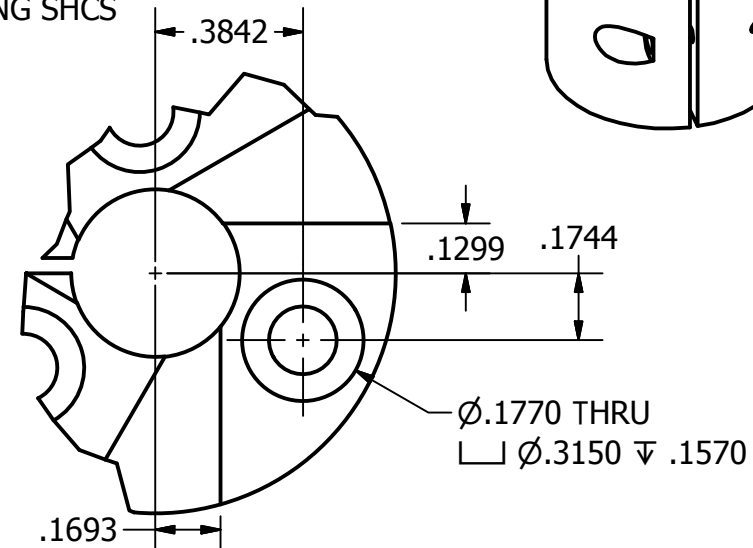
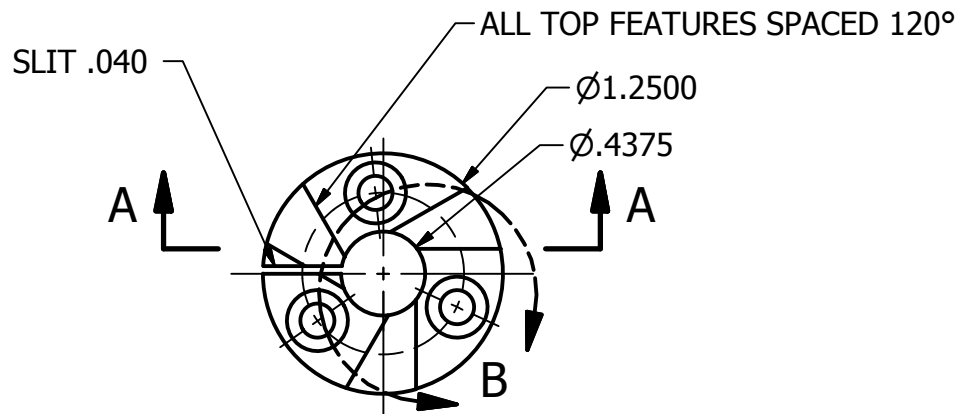
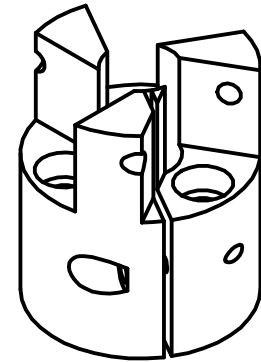
2

1

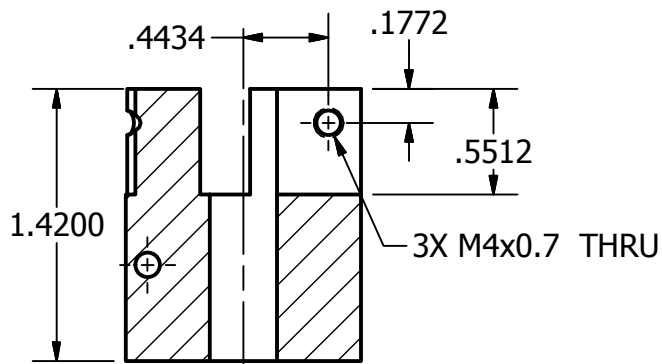
# MACHINING NOTES:

STARTING WITH Ø1.250 X 1.420 CYLINDER DRILL CENTER THRU HOLE THEN  
USING DIVIDING HEAD OR EQUIVALENT (ROTARY TABLE)

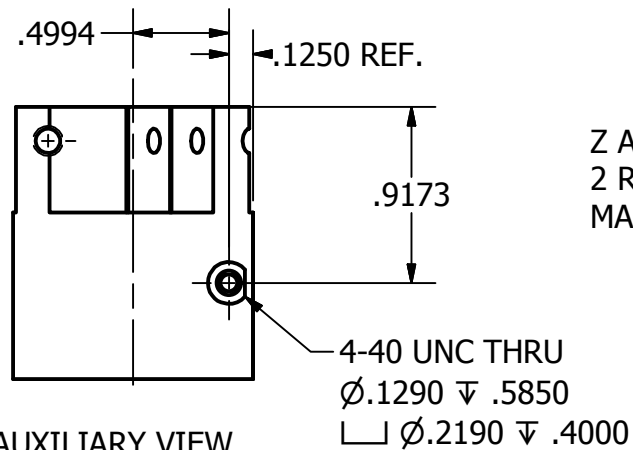
MILL 3 BEARING RECESSES, THEN DRILL AND CBORE M4 THRU MOUNTING HOLES  
IF POSSIBLE LEAVE FIXTURED TO DIVIDING HEAD AND ROTATE PART 90 DEGREES,  
INDICATE TO CENTER OF PART AND TOP SURFACE THEN DRILL AND TAP M4 HOLES  
FOR BEARINGS, THEN DRILL, TAP, CBORE HOLE FOR #4 TENSIONING SHCS



DETAIL B



SECTION A-A



AUXILIARY VIEW

Z AXIS 360 DEGREE BEARING  
2 REQUIRED  
MATERIAL: ALUMINUM

2

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